PANTHERA IMPLANT BAR PROCESSING PROCEDURES

- 1 -
The denture on the implant model after the try-in has been verified and the case has been sent to Panthera for bar manufacturing.

- 2 -
Matrix the denture using a silicone of your choice. A rigid silicone is recommended.

- 3 -
The denture is removed from the soft tissue implant model.

- 4 -
The Dolder++ bar is screwed onto the master model.

- 5 -
In preparation for duplicating the master model, the spaces under the bar are blocked out with wax.

- 6 -
Paint the Gingifast with a separator to prevent the duplicating silicone from bonding to the Gingifast.
- 7 - Duplicate the blocked out master model and pour up a working model.

- 8 - Place the Dolder++ riders on the working model.

- 9 - Transfer the teeth onto the working model using the matrix.

- 10 - Wax-up the denture for processing.

- 11 - Flask, pack and process the denture using the system and products of your choice. Please follow the manufacturers recommendations for mixing ratios, curing times and temperatures.

- 12 - Deflask, trim and polish the denture.
Completed Dolder++ denture.